

Dual-Treat Bridge Ties Using The











Founded in 1990, Nisus is located in Rockford, TN and Supplies Products to the Professional Pest Control Industry and Wood Preservatives for the Railroad and Utility Markets.



Wood Preservation Products

- Cellutreat DOT Powder
- Cellutreat 50 Liquid DOT
- QNAP 8 Copper Naphthenate
- QNAP 2 Ready To Use Copper Naphthenate
- QNAP 5w Waterborne Copper Naphthenate
- QWIN8 Copper Eight Quinolinolate
- Mold—Care
- Bora-Care
- Jecta
- Penashield



Focus On Sustainability

- Renewable resource
- ✓ Double service life
- √ Recycled or Re-used

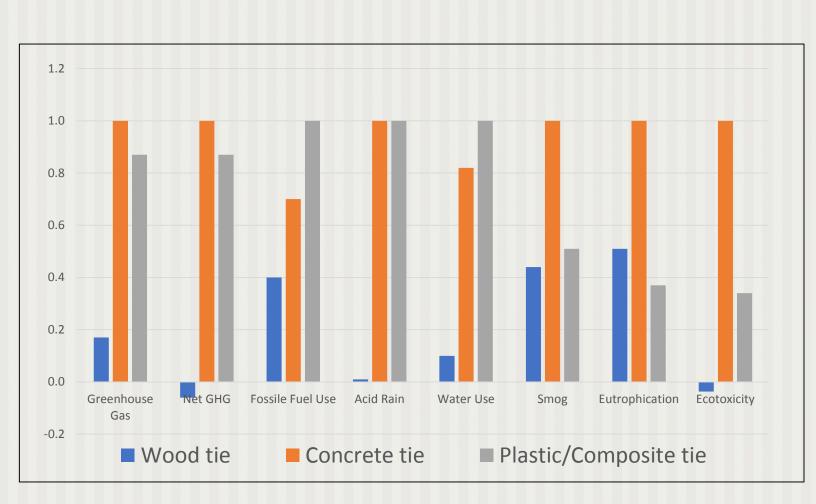
- ✓ Cost savings
- ✓ Reliable supply
- √ High efficacy
- ✓ Alternative preservative



- √ Safe & Clean
- Non-restricted preservatives
- ✓ Minimal leaching
- Made in the USA



Wood is the Sustainable Choice



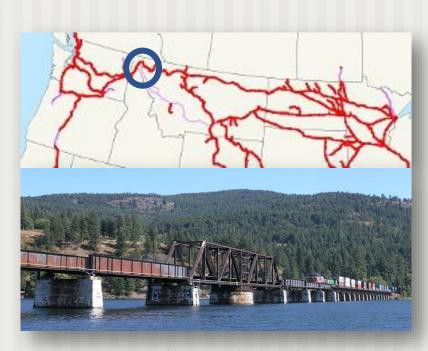






Bridge Tie Replacement Projects – Not a Trivial Pursuit for Railroads

- Bridges are a major bottleneck
 - Multiple roads often feed into single bridge
 - Extended out of service time while being renovated



BNSF, Lake Pend Oreille, ID

 Each bridge tie installed cost is <u>at least 10x</u> that of a crosstie



Crosstie replacement is typically automated



e ties: slow, manual or labor-intensive; nts its own set of worker safety risks; es a bottleneck in track maintenance



Problems with Treating Green Bridge Ties

Moisture remains at the center of the green bridge tie and the tie decays from the inside out.







now we can fix this



Increasing preservative retention causes it's own set of problems





With the Development of





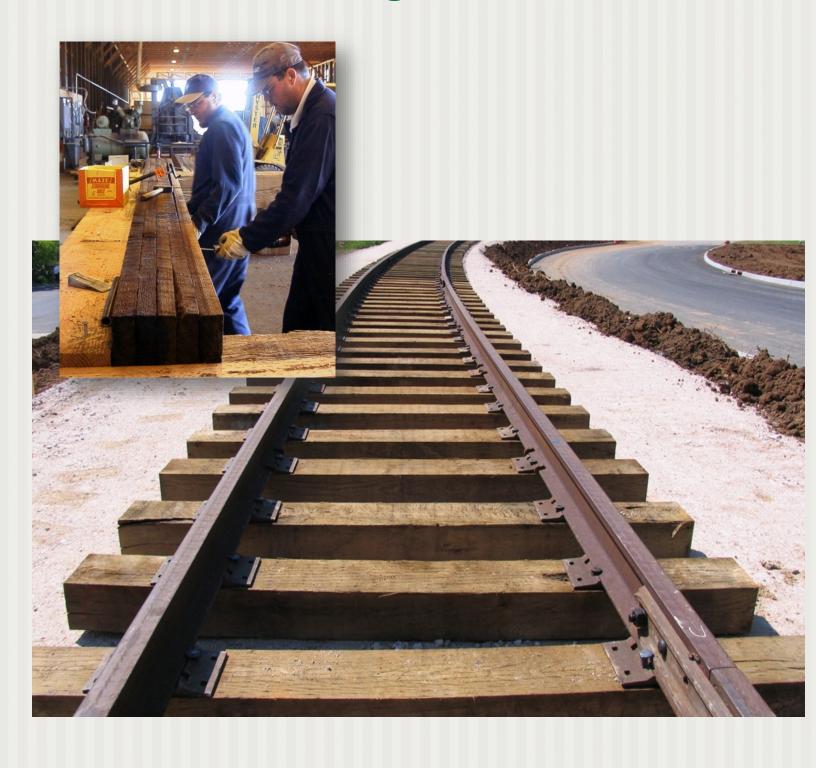






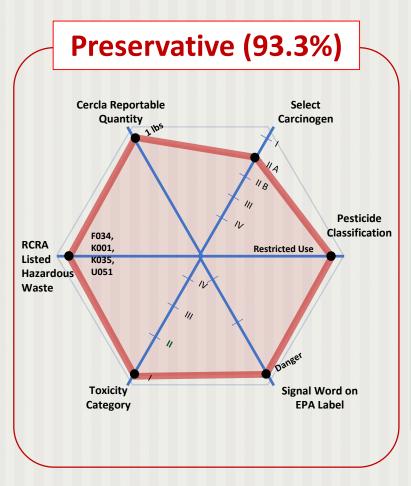


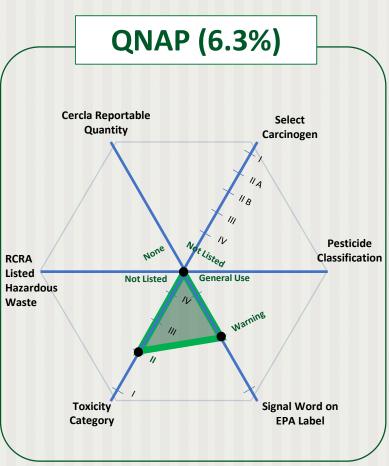
CuNap Alternative Has Clean Handling Characteristics





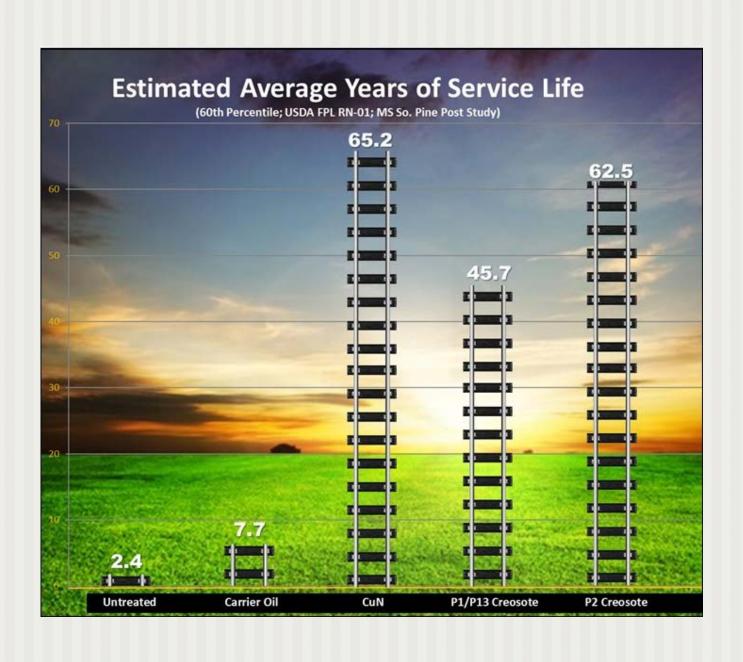
Environmental, Health, and Safety Footprint





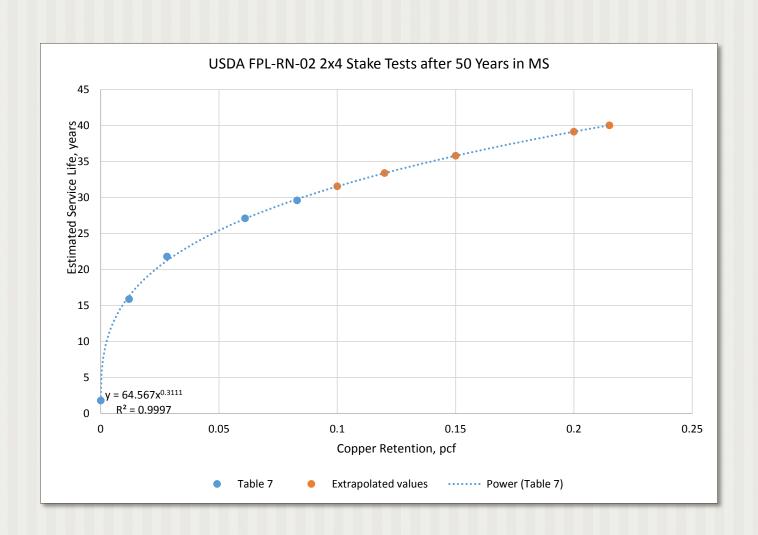


USDA Comparative Efficacy Data





Treating with copper naphthenate using a higher percentage copper gives longer life without adding more oil.





What Railroads Can Expect Based on Current Data

Current Longevity

Bridge tie installed cost ≈\$700

Bridge life of: 16 years in high hazard zones and

26 years in low hazard zones

- 1. Switch to Copper Naphthenate increases tie life 30 %
- Increased copper retention increases tie life by 10 years
- Borate heartwood treatment increases tie life 20 years



Calculating the Savings (capital recovery)

Tie Treatment	Initial Cost	South			North		
		Service Life	Capital Recovery	Annual Savings	Service Life	Capital Recovery	Annual Savings
	[\$]	[years]	[\$]	[\$]	[years]	[\$]	[\$]
Stand-alone treatment							
Creosote at 8 kg/m³ (baseline)	700	16	64.59		26	48.70	
1. Copper naphthenate at 0.96 kg/m ³	698	21	54.44	10.15	34	43.11	5.59
2. Copper naphthenate at 2.4 kg/m ³	703	31	45.08	19.50	44	39.80	8.89
Dual treatment						\	
3. Creosote and borate	720	36	43.51	21.08	46	40.27	8.43
4. Copper naphthenate and borate	718	41	41.52	23.07	54	38.67	10.02



Which would you want?



That

or

This





Summary

- Nisus Corporation is Railroad customer oriented.
- Wood is the most sustainable material to use for ties.
- Improvements in longevity with borate have reduced overall cost in use.
- Copper naphthenate significantly improves
 EH & S profile and sustainability.
- The ultimate combination for bridge is QNAP + BTX with Cellutreat.
- Creates significant savings on bridge programs







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